



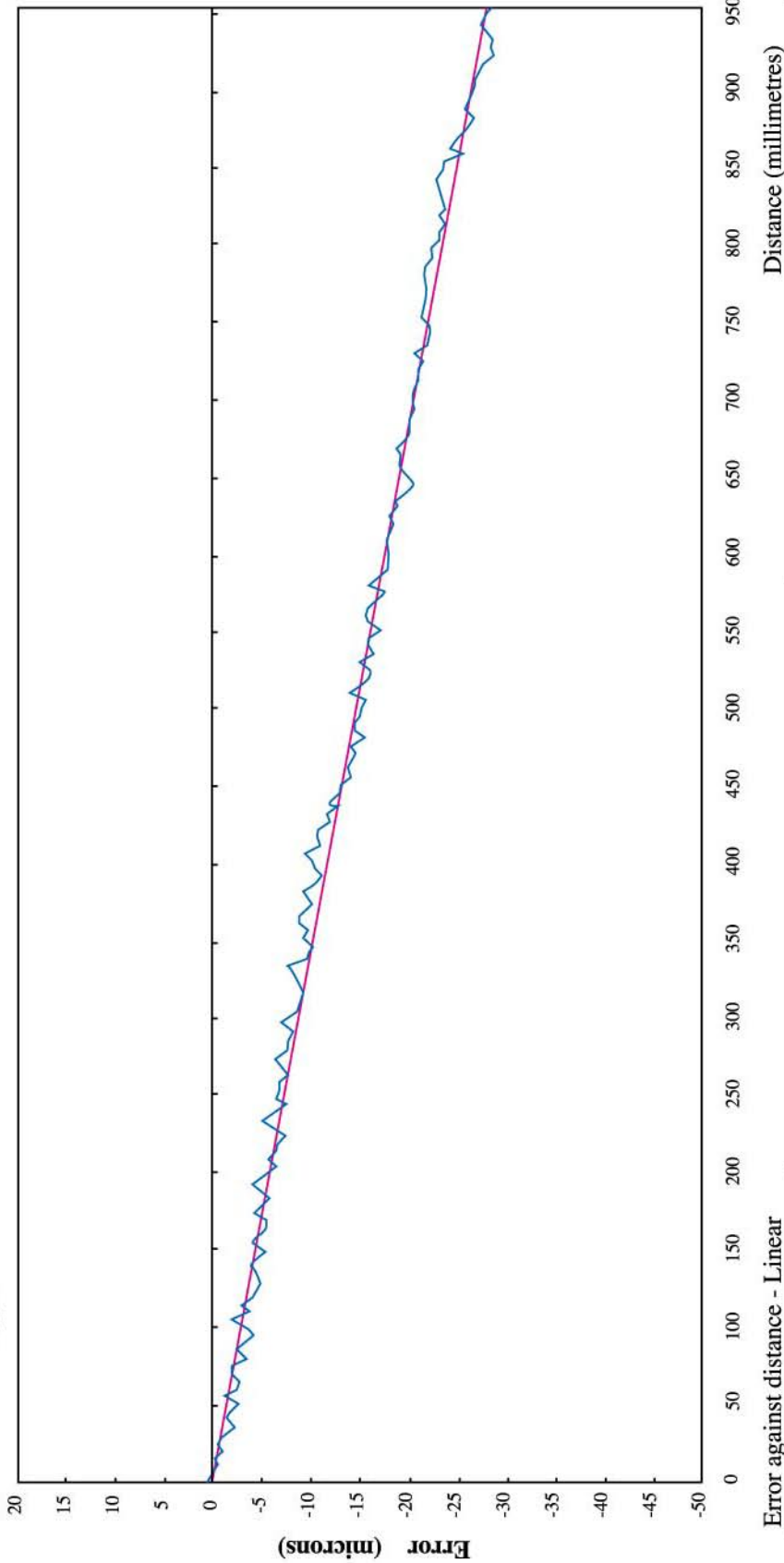
# 리드 정밀도 성적서



LTM BALLSCREWS COMPANY

LEAD ERROR CERTIFICATE

INSPECTED BY RENISHAW U.K. LASER SYSTEM



Error against distance - Linear

Serial No : 21073-1-3	Cumulative representative lead $T \pm E$ : -27.7 $\mu$ m	Accuracy grade : C1
Date : 2012.03.30	Total relative deviation $e$ : 4.7 $\mu$ m	INSPECTOR
Trigger step : 5 mm	Lead deviation in random 300mm $e_{300}$ : 4.2 $\mu$ m	

# 형상 정밀도 및 베어링 조립부 치수검사 성적서



## LTM BALLSCREWS CO. INSPECTION CERTIFICATE

CUSTOMER: 律德精密股份有限公司

PURCHASE ORDER: 566586

I.D. NUMBER: 99175- 1- 1

DRAWING NUMBER: 11600900

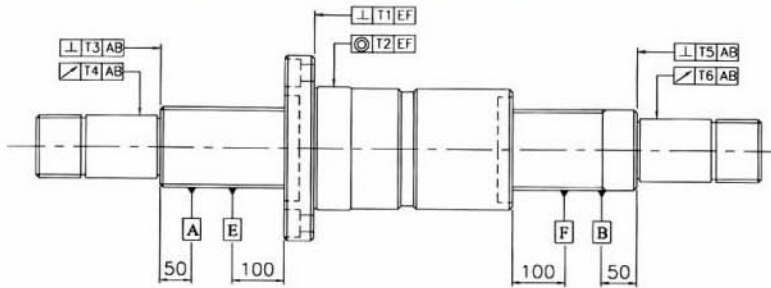
WE HEREBY CERTIFY THAT ACCURACY  
HEREIN DESCRIBED IS SATISFACTORY AND  
IN ACCORDANCE WITH THE SPECIFICATION

SPECIFICATION: R40×10B2×FDV×1329×1617.50×0.018/C5

*Eric Yang*

DATE: 2012/03/30

ERIC C.M. YANG / Q.C. MANAGER



GEOMETRICAL	STANDARD	ACTUAL	DIMENSIONAL	STANDARD	ACTUAL
T1	0.013	0.008	1.	$\phi 30 \begin{smallmatrix} -0 \\ -0.011 \end{smallmatrix}$	$\phi 30-0.008$
T2	0.019	0.012	2.	$\phi 30 \begin{smallmatrix} -0 \\ -0.011 \end{smallmatrix}$	$\phi 30-0.010$
T3	0.010	0.002	3.	$\phi 25 \begin{smallmatrix} -0 \\ -0.013 \end{smallmatrix}$	$\phi 25-0.005$
T4	0.015	0.009	4.		
T5	0.010	0.003	5.		
T6	0.015	0.007	6.	$\phi 65 \begin{smallmatrix} -0.010 \\ -0.029 \end{smallmatrix}$	$\phi 65-0.018$

INSPECTED BY	ALLOWABLE	ACTUAL
RENISHAW U.K. LASER SYSTEM		
REPRESENTATIVE ACCUMULATED LEAD $T \pm E$ ( $\mu m$ )	$-26 \pm 54$	-28
LEAD VARIATION WITHIN EFFECTIVE STROKE $e$ ( $\mu m$ )	35	9
THE LEAD VARIATION IN RANDOM 300 mm $e_{300}$ ( $\mu m$ )	18	5
PRELOAD TORQUE (WITHOUT WIPER) $T_p$ (kgf-cm)	5.95~11.05	5.9~8.0
ACCURACY GRADE PER RELEASED ORDER	C5	C2

文件編號:10-40-07